

# MDC300-120301 Series 120VAC, 30A Brushless Controller

## User's Guide



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## MDC300-120301 Driver Features

- Peak Current Limit Setting from 10.0 to 30.0 Amps
- Internal/External Potentiometer or Voltage Input Speed Control
- On-board Potentiometer Ramp Up/Down Adjustment
- 2-Quadrant Operation
- Hall Sensor Feedback
- Constant Velocity Mode Option
- Short Circuit Protection
- Requires 85-135 VAC
- Speed Out
- Fault Out
- Run/Stop, Freewheel and Direction Inputs
- Optically Isolated Inputs and Outputs
- Dual Mounting Option
- Detachable, Screw Type Terminal Blocks for the Logic Inputs and Outputs
- Covered, Screw Type Barrier Strips for the Power Input and Motor Phases

## General Description

The MDC300-120301 Driver is designed to drive DC brushless motors at currents of up to 30A peak and 170VDC. Using hall sensor feedback, a constant velocity mode can be selected. The driver is protected against over current (cycle-by-cycle or latched), hall sensor error and under voltage. When an error occurs, a fault light notifies the user. If the fault latch is enabled and an error occurs, the fault output goes low to notify the user. Included on the driver is an internal potentiometer to control the maximum phase current allowed into the motor and an internal potentiometer to control the speed of the motor. An optional external potentiometer or voltage input can be used to control the speed voltage input as well. The direction of the motor can be preset by the direction control input or controlled by the external voltage speed input. Other inputs to the drive include a run/stop and a motor freewheel input. An onboard potentiometer sets the ramp up/down profile from standstill. The run/stop input overrides all other inputs into the driver.

## Fault Protection

Over current protection can be provided by means of a over current latch function by setting the 'FLT LATCH' dip switch to the on position. Switch Panel 1, SW2 to the "on" position. If a motor current level exceeding the current limit set by the internal current limit potentiometer is produced, an over current latch is activated, shutting off the output and turning the fault output low (logic "0"). This driver is equipped with a FAULT LED and Fault-out output to alert the user of the following conditions. To reset the MDC300-120301 driver from a latched condition, power down, allow 30 seconds for power to dissipate, then power up.

1. Invalid Sensor Input Code
2. Over Current. The driver is equipped with cycle-by-cycle current limiting or over current latch.
3. Undervoltage Lockout activation at 9.1VDC for the motor bus voltage and 4.5VDC for Hall Sensor voltage.

## Pin Descriptions

The inputs on the MDC300-120301 are optically isolated with the anode (+) and cathode (-) both brought out to the user. With no current going through the Direction, Freewheel, and Run/Stop opto-diodes, the input is considered high. To enable the motor to Run, current must go through the Run/Stop input opto-diode. To Freewheel (remove energy from the motor) the motor, current must go through the Freewheel input opto-diode. To enable an input, a minimum of 1.0 mA needs to be sourced or synced through the opto-diode. This is done simply by placing a voltage of +5 to +7 VDC across the two inputs of the opto-diode. If sourcing current into the inputs, then all three cathodes (-) should be tied together and grounded. If sinking current, then all three anodes (+) should be tied together to the +voltage. The isolated external Speed Voltage Input must be an analog voltage from 0VDC to +/-5VDC. The PG Out and Fault output on the MDC300-120301 are an opto-decoupled open collector output. When normal operation occurs, this output will conduct current into the emitter. Care must be taken not to pass more than 50mA through this transistor.

## Electrical Specifications

Item	Min	Typ	Max	Units
Input Voltage (Power)	85	120	135	VAC
Input Voltage (Power)	120	170	191	VDC
Phase Output Current	7.1		21.2	A (RMS)
Phase Output Current	10		30	A (Peak)
Input Voltage (Inputs)	3.5		24	VDC
Chopping Frequency	23	25	27	kHz
Operating Temperature	0		70	C
External Speed Voltage	0		6	VDC

Table 1: MDC300-120301 electrical specifications

### Speed Output: (TB1, Pin 1 and 2)

A signal pulse out is available at a rate of 4 pulses for 1 revolution of an 8-pole motor, 3 pulses for 1 revolution of a 6-pole motor, and 2 pulses for 1 revolution of a 4-pole motor.

8-pole motor RPM = 15 \* PG OUT (in Hz)

6-pole motor RPM = 20 \* PG OUT (in Hz)

4-pole motor RPM = 30 \* PG OUT (in Hz)

### Hall Sensor Power Output:

5V @ 30mA maximum. Typical current draw from hall sensors is 20mA.

All three Hall Sensors inputs are pulled up through 20K ohm resistors.

## Open Loop/Closed Loop (Constant Velocity Mode)

The driver can either be set for Open Loop or Closed Loop operation. Open Loop operation is used for applications where the speed of the motor needs to change according to the load. In Open Loop operation, the greater the load, typically the speed of the motor decreases. Closed Loop operation is used for applications where speed regulation is needed. Under closed loop operation, the speed is regulated despite changes to the load and the power supply voltage.

To operate Open Loop, the O/C Loop switch must be in the 'on' position.

To operate Closed Loop, the O/C LOOP switch (Switch Panel 2, Switch 1) must be in the 'off' position and the CLADJ potentiometer (R3) and CLADJ dip switches (Switch Panel 2, Switch 2-4) must be set to optimize the driver for each motor and application. The Closed Loop adjustments are needed for faster and slower motor operation, within the restrictions of the motor rated speed. The adjustments provide a direct duty cycle to the driver with respect to the required motor speed.

The tables shown on the next page are the Closed Loop potentiometer and dip switch settings for each motor. These settings are valid for the rated motor voltage listed on the following tables. These adjustments will set the maximum running speed of the internal/external speed potentiometer or the 5VDC voltage set to the motor's maximum running speed. Motor operation at slower speeds may also be attained. For the slower speed, the pulse width of the duty cycle can be increased by adjusting the CL POT towards 100% and switching 'off' CL3, CL2, and CL1 one after another, until the desired motor speed is achieved. The motor speed can be monitored by measuring the pulse rate of PG OUT (TB1 pin 1 and 2).

If using a non-Anaheim Automation DC Motor.

1. Start by making sure the open loop setting is toggled 'on', Dip Switch Panel 2, Switch 1.
2. Set the closed loop switches CL1, CL2, and CL3 on the 'on' position.
3. Set CLADJ POT to 0%.
4. Adjust the internal speed pot or external speed pot to 100%. The motor at this time should be running at its maximum speed.
5. Turn the open loop setting off by setting Dip Switch Panel 2, Switch 1 'off'.
6. Decrease the closed loop gain by switching CL1, CL2, and CL3 incrementally one stage until the motor speed dips below the maximum speed. Set the switches up one stage to the position before the motor dips below the maximum speed and proceed to step 7.

CL1	CL2	CL3	Duty Cycle Setting
On	On	On	Max
Off	On	On	
On	Off	On	
Off	Off	On	
On	On	Off	
Off	On	Off	
On	Off	Off	
Off	Off	Off	Min

Table 2: CL gain adjust decremented settings

7. Slowly rotate CLADJPOT toward 100% until the motor speed slightly begins to decrease. At this point, the motor closed loop adjustments are set.
  - \* If a slower top motor speed is desired, set CLADJPOT to 0%. Increase the closed loop gain incrementally by setting CL1, CL2, CL3 with respect to the desired top motor speed and re-tune CLADJPOT, as described in step 4 and step 5.

## 4-pole motors

Motor	CL1	CL2	CL3	CL POT	MAX SPD (RPM)	MIN SPD (RPM)
BLWR1103-15V-8000	On	On	On	80%	8000	500
BLWR111S-24V-10000	On	On	On	50%	10050	825
BLWR112S-24V-3700	On	Off	On	100%	3735	450
BLWR231D-36V-4000	On	Off	On	65%	4010	550
BLWR232D-36V-4000	On	Off	On	65%	4010	550
BLWR233D-36V-4000	On	Off	On	65%	4010	550
BLWR234D-36V-4000	On	Off	On	65%	4010	550
BLWR235D-36V-4000	On	Off	On	65%	4010	550
BLWR232S-24V-1350	Off	Off	Off	0%	1600	200
BLWS231D-36V-4000 BLWS231S-36V-4000	On	Off	On	65%	4010	550
BLWS232D-36V-4000 BLWS232S-36V-4000	On	Off	On	65%	4010	550
BLWS233S-36V-4000	On	Off	On	65%	4010	550
BLWS234D-36V-4000 BLWS234S-36V-4000	On	Off	On	65%	4010	550
BLWS235S-36V-4000	On	Off	On	65%	4010	550

Table 3: Closed Loop Operation Motor Settings @ Rated Motor Voltage

## 8-pole motors

Motor	CL1	CL2	CL3	CL POT	MAX SPD (RPM)	MIN SPD (RPM)
BLY171S-17V-8000	On	On	On	0%	7500	500
BLY172S-17V-9500	On	On	On	0%	9000	500
BLY171S-24V-4000	On	On	On	80%	4000	250
BLY172D-24V-4000 BLY172S-24V-4000	On	On	On	80%	4000	250
BLY173D-24V-4000	On	On	On	80%	4000	250
BLY174D-24V-4000 BLY174S-24V-4000	On	On	On	80%	4000	250
BLY341D-48V-3200 BLY341S-48V-3200	Off	On	On	40%	3200	250
BLY342D-24V-3000	Off	On	On	40%	3000	250
BLY342D-30V-3000 BLY342S-30V-3000	Off	On	On	40%	3000	250
BLY342D-48V-3200 BLY342S-48V-3200	Off	On	On	30%	3200	250
BLY343D-48V-3200 BLY343S-48V-3200	Off	On	On	30%	3200	250
BLY343S-30V-3000	Off	On	On	40%	3000	250
BLY343D-160V-3000	Off	On	On	50%	3000	250
BLY344D-48V-3200 BLY344S-48V-3200	Off	On	On	30%	3200	250
BLZ362S-36V-3500	Off	On	On	10%	3500	330
BLZ362S-160-3500	Off	On	On	10%	3500	330
BLZ482S-160V-3500	Off	On	On	10%	3500	330
BLZ242S-24V-3500	Off	On	On	10%	3500	330

Table 4: Closed Loop Operation Motor Settings @ Rated Motor Voltage

## Commutation Sequence

	Step					
	1	2	3	4	5	6
Phase A	+	Z	-	-	Z	+
Phase B	Z	+	+	Z	-	-
Phase C	-	-	Z	+	+	Z
Hall A	1	1	0	0	0	1
Hall B	0	1	1	1	0	0
Hall C	0	0	0	1	1	1

120° Hall Spacing Sequence Forward

	Step					
	1	2	3	4	5	6
Phase A	-	Z	+	+	Z	-
Phase B	Z	-	-	Z	+	+
Phase C	+	+	Z	-	-	Z
Hall A	1	1	0	0	0	1
Hall B	0	1	1	1	0	0
Hall C	0	0	0	1	1	1

120° Hall Spacing Sequence Reverse

	Step					
	1	2	3	4	5	6
Phase A	+	Z	-	-	Z	+
Phase B	Z	+	+	Z	-	-
Phase C	-	-	Z	+	+	Z
Hall A	1	1	1	0	0	0
Hall B	0	1	1	1	0	0
Hall C	0	0	1	1	1	0

60° Hall Spacing Sequence Forward

	Step					
	1	2	3	4	5	6
Phase A	-	Z	+	+	Z	-
Phase B	Z	-	-	Z	+	+
Phase C	+	+	Z	-	-	Z
Hall A	1	1	1	0	0	0
Hall B	0	1	1	1	0	0
Hall C	0	0	1	1	1	0

60° Hall Spacing Sequence Reverse

+ = Top Transistor ON, Bottom Transistor OFF, Current flows into this wire

- = Top Transistor OFF, Bottom Transistor ON, Current flows out of this wire

Z = Top Transistor OFF, Bottom Transistor OFF, No Current into or out of this wire (High Impedance)

## Motor Connection

Refer to the hookup diagram for typical driver applications. When connection a motor for the first time, connect the hall sensor wires (5 of them) to the driver. **DO NOT CONNECT THE PHASE WIRES YET.** Turn on power and rotate the motor by hand. If the RED FAULT LED comes on, the hall sensor wires are incorrectly wired. If the RED FAULT LED does not come on then the hall sensor wires are connected correctly. Power the unit down and proceed to connect the motor phases. If the motor does not run or runs erratically, power down and check the speed potentiometer, closed loop setting (if closed loop is used) and make sure the phases are connected correctly. There are six different ways to connect the phase wires, and normally only two will allow the motor to rotate, but only one is correct. If the direction of the motor is changed and the no-load current of the motor is approximately the same and the motor runs smoothly in both directions then the phase wires are correct.

The wiring of the motor phases should be separated from the hall and input connections to not allow a possible source of interference.

## Terminal Block Descriptions

Pin #	Description
1	PG OUT(collector)
2	PG OUT(emitter)
3	Direction (+)
4	Direction (-)
5	Freewheel (+)
6	Freewheel (-)
7	Run/Stop (+)
8	Run/Stop (-)
9	Fault Out (collector)
10	Fault Out (emitter)
11	Speed Voltage (+)
12	Speed Voltage (-)

TB1: Opto-isolated  
Control Inputs and  
Outputs

Pin #	Description
1	Hall Sensor Power
2	Hall Sensor A
3	Hall Sensor B
4	Hall Sensor C
5	Hall Sensor Reference

TB2: Motor Hall Terminals

Pin #	Description
1	Phase A
2	Phase B
3	Phase C

TB3: Motor Phase Terminals

Pin #	Description
1	AC Hot
2	AC Neutral
3	EARTH GND (must be connected)

TB4:AC Voltage In Terminals

## Dip Switch Descriptions

Switch#	Description
1	INT/EXT SPEED
2	FLT LATCH
3	RAMP
4	AUTO DIRECTION
5	60/120

Switch Panel 1: Dip Switch

Switch#	Description
1	O/C LOOP
2	CL1
3	CL2
4	CL3

Switch Panel 2: Dip Switch

## Dip Switch Settings

Function	Switch 1	Switch 2	Switch 3	Switch 4	Switch 5
Internal Speed Control (On board speed potentiometer)	Off	---	---	---	---
External Speed Control (TB1 - Pins 11 & 12)	On	---	---	---	---
Over Current Latching	---	On	---	---	---
Over Current Cycle by Cycle	---	Off	---	---	---
Ramp 1 profile 1 (set by Ramp Pot)	---	---	On	---	---
Ramp 1 profile 2 (set by Ramp Pot)	---	---	Off	---	---
Direction control via Direction Opto-input	---	---	---	Off	---
Direction Control via Speed Voltage Polarity	---	---	---	On	---
60° Hall Sensor Spacing	---	---	---	---	Off
120° Hall Sensor Spacing	---	---	---	---	On

### Dip Switch Panel 1: Speed Adjustment, Over Current, and Ramp settings

Function	Switch 1	Switch 2	Switch 3	Switch 4
Constant Speed Mode (Closed Loop)	Off	---	---	---
Voltage Controlled Speed Mode (Open Loop)	On	---	---	---
Closed Loop Compensation 1	---	---	---	---
Closed Loop Compensation 2	---	---	---	---
Closed Loop Compensation 3	---	---	---	---
Standard Producty (Ready to Ship)	On	Off	Off	Off

Dip Switch Panel 2: Open Loop and Closed Loop. If Closed Loop selected, Closed Loop compensation switches must be set according to motor speed desired.

### Motor Freewheel (TB1 - pins 5 and 6)

The motor freewheel feature allows the de-energizing of the motor phases. A high (open) input causes the motor to run at the given speed, while a low at this input causes the motor to coast to a stop.

### Motor Run/Stop (TB1 - pins 7 and 8)

The motor run/stop feature allows the stopping of a motor by shorting out the bottom drives of the three phases. A low at this input allows the motor to run, while a high (open) input does not allow motor operation and if operating causes rapid deceleration.

### Motor Ramp Up/Down

With Switch 3 on Dip Switch Panel 1 on the ON position, the motor will have the following zero RPM to max open loop speed ramp times:

RAMP POT %	Ramp up/down time
100	3.2 sec
75	2.4 sec
50	1.6 sec
25	0.8 sec
0	0 sec

Ramp Profile 1

RAMP POT %	Ramp up/down time
100	1.6 sec
75	1.2 sec
50	0.8 sec
25	0.4 sec
0	0 sec

Ramp Profile 2



## Motor Direction (TB1 - pins 3 and 4)

The motor direction feature allows the changing of the rotation of the motor. This input should not be changed while maximum speed is in progress. The direction can be controlled two different ways.

When AUTO DIRECTION switch (Switch Panel 1, Switch 4) in the OFF Position (default):

A high (open) input causes the motor to turn in the CW direction, while a low at this input causes the motor to turn in the CCW direction.

When AUTO DIRECTION switch (Switch Panel 1, Switch 4) in the ON Position:

A 0 to +5V speed voltage signal at TB1 - pins 11 & 12 causes the motor to turn in the CW direction, while a 0 to -5V speed voltage causes the motor to turn in the CCW direction. With Switch Panel 1 Switch 4 in the ON position, the Direction inputs TB1-pin 3 should be left open AND TB1-pin 4 should be tied to TB1-pin 12.

## Speed Adjust Setting

There are two ways to set the speed on this drive:

1. Use the on board potentiometer. To use the on board potentiometer, set INT/EXT SPD switch (Switch Panel 1, Switch 1) to the 'off' position (default). The speed is adjusted by setting the onboard speed potentiometer.
2. The second way is to use an external source. To use an external 10K potentiometer or external voltage set INT/EXT SPD switch (Switch Panel 1, Switch 1) to the 'on' position.

When INT/EXT SPD switch (Switch Panel 1, Switch 1) in the OFF Position:

The onboard speed potentiometer is used to control the speed of the motor. The motor speed increases as the potentiometer is set from 0% - 100%.

When INT/EXT SPD switch (Switch Panel 1, Switch 1) in the ON Position:

Either an external speed analog voltage or an external potentiometer can be used to set the motor speed. For an external voltage, apply a +/- voltage on TB1 - pin 11 and the return on TB1 - pin 12. The motor speed increases as the voltage is set from 0.1VDC to +5VDC or -0.1VDC to -5VDC. A -5VDC to +5VDC voltage span can be used to change the speed and direction of the motor (*see Motor Direction above*). The motor will be stopped with an external speed analog voltage from -0.1VDC to 0.1VDC.

For an external potentiometer, connect the POT WIPER to TB1 - pin 11, POT (-) to TB1 - pin 12, and POT (+) to an external +/-5V supply.

## Speed Output

The PG OUT Terminal (TB1 - pin 1 and 2) is used to determine the speed of the motor shaft. An optodecoupled open collector output is shown at a rate of 4 pulses for 1 revolution of an 8-pole motor, 3 pulses for 1 revolution of a 6 pole motor, and 2 pulse for 1 revolution of a 4-pole motor. Care must be taken not to pass more than 50mA through this transistor.

# Poles	RPM
8	15 * PG OUT (in Hz)
6	20 * PG OUT (in Hz)
4	30 * PG OUT (in Hz)

## Heating Considerations

The temperature of the heat sink should never be allowed to rise above 70° Celsius. If necessary, mount the unit to an additional heat sink or air should be blown across the heat sink to maintain suitable temperatures.

# Typical Hookup Drawing

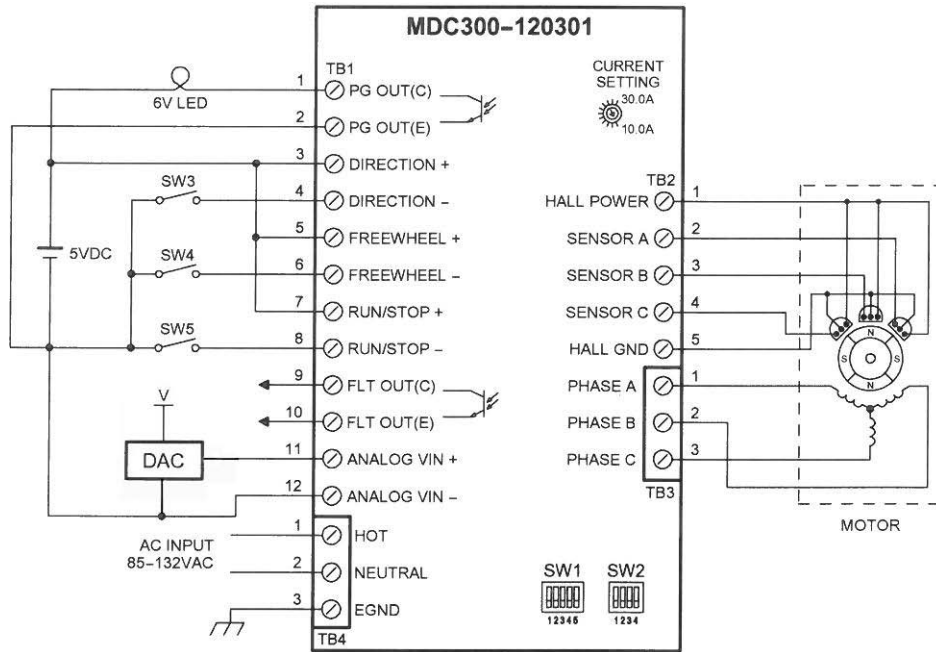


Figure 1: Hookup for current sinking inputs with external DAC

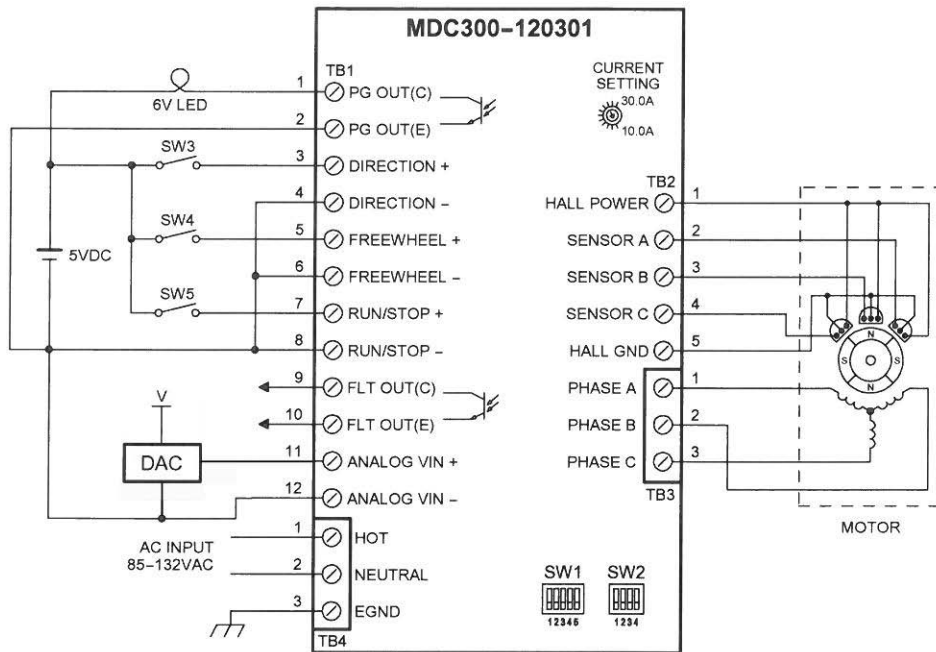
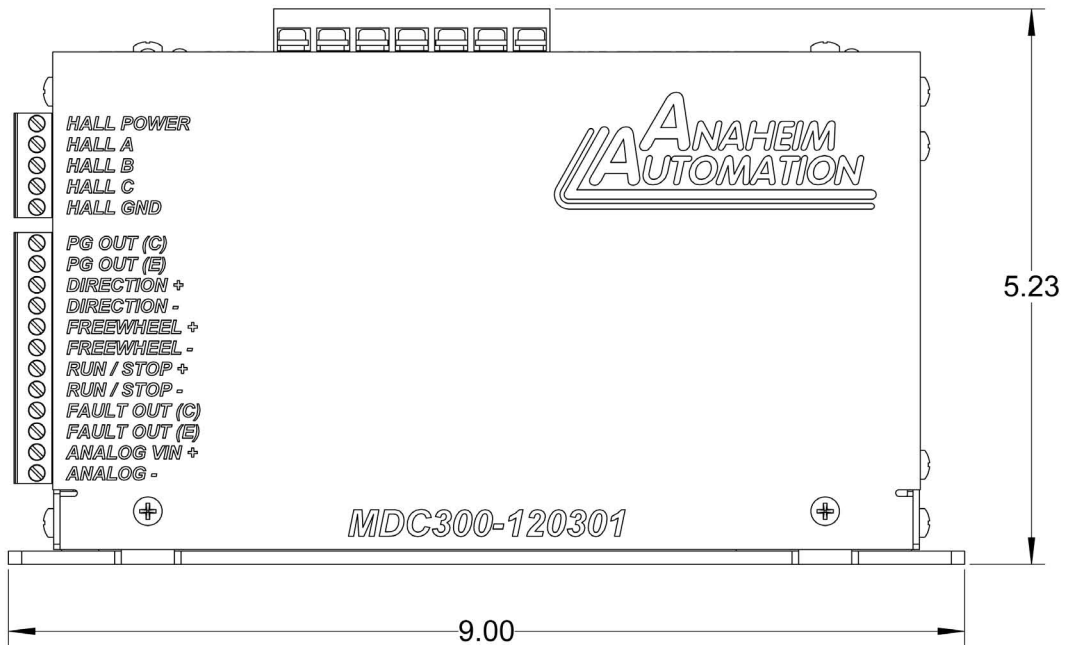
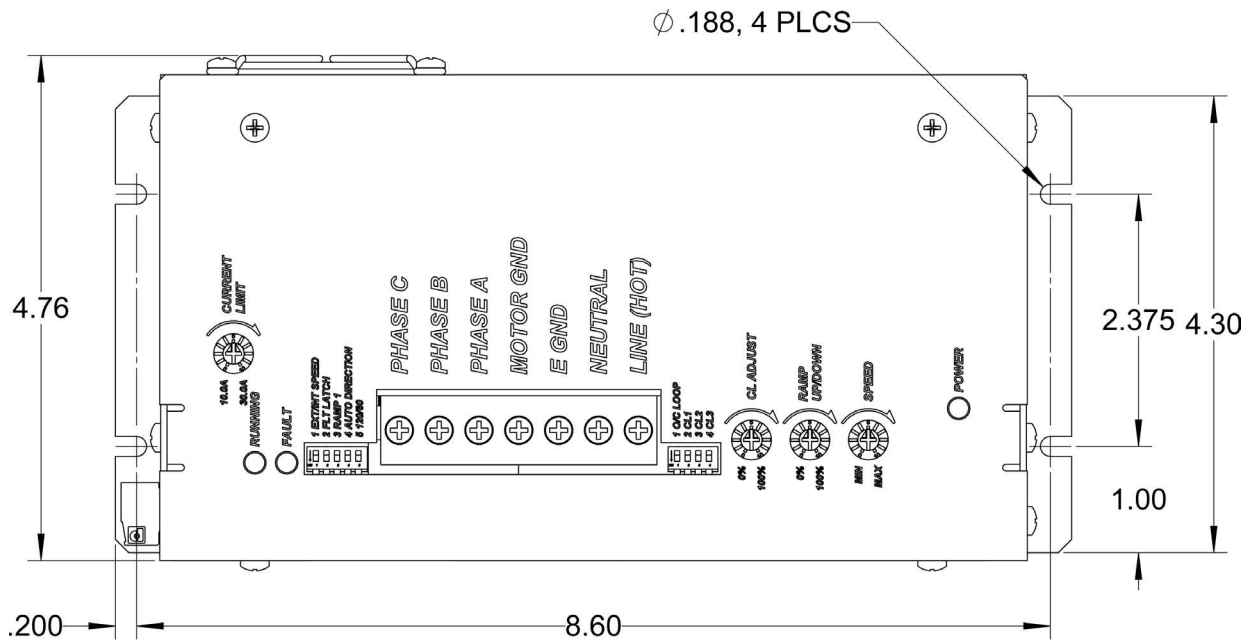


Figure 2: Hookup for current sourcing inputs with external DAC

# Dimensions



Weight = 4.5lbs

## Troubleshooting

Problem	Suggested Things to Test
Red Fault LED on at Power Up	Verify if Motor Halls, Power, and GND are not either disconnected or miswired.
	Verify if Motor Phases are not either disconnected or miswired.
	Verify that the Hall Sensor Spacing switch (SW1 - POS. 5) is properly set for the motor used.
	If a heavy load is present at power up, verify current limit setting is set appropriately and current latch (SW2 - POS. 2) is not set to the ON position.
	Verify the Motor Hall Power is not overloaded. This occurs when other external circuitry other than the motor halls is using this voltage reference for power, i.e. motor encoder.
	Verify the Freewheel input is not sinking or sourcing any current through the opto-diode.
Motor does not run	Check if Red Fault LED is on.
	Verify if Motor Halls, Power, and GND are not either disconnected or miswired.
	Verify if Motor Phases are not either disconnected or miswired.
	Verify the Run/Stop input is sinking or sourcing current through the opto-diode.
	Verify the on-board/external speed setting is correct on SW1, pin 1 is correct.
	Verify on-board or external speed adjustment not at 0VDC or 0%
	If a Closed-Loop operation is required, verify the Closed-Loop settings are correct for the motor used.
Motor runs erratic, at high temperature (above 70°C), or incorrect speed	Verify if Motor Halls, Power, and GND are not either disconnected or miswired.
	Verify Motor Phases are not either disconnected or miswired.
	Verify the on-board/external speed setting is correct on SW1, pin 1 is correct.
	Verify the Freewheel input is not intermittently sinking or sourcing any current through the opto-diode.
	Verify the Run/Stop input is not intermittently losing any current sinking or sourcing through the opto-diode.
	Verify that nothing is connected to the Direction inputs when the Auto Direction mode is selected.
	If a Closed-Loop operation is required, verify the Closed-Loop settings are correct for the motor used.
	Verify there are no large variations in the motor bus voltage by monitoring the voltage input when open-loop operation is used.
Verify the motor is not damaged by trying another motor with the driver.	

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Anaheim Automation will repair or replace at its' option, any product which has been found to be defective and is within the warranty period, provided that the item is shipped freight prepaid, with previous authorization (RMA#) to Anaheim Automation's plant in Anaheim, California.

## **TECHNICAL SUPPORT**

If you should require technical support or if you have problems using any of the equipment covered by this manual, please read the manual completely to see if it will answer the questions you have. If you need assistance beyond what this manual can provide, contact your Local Distributor where you purchased the unit, or contact the factory direct.

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