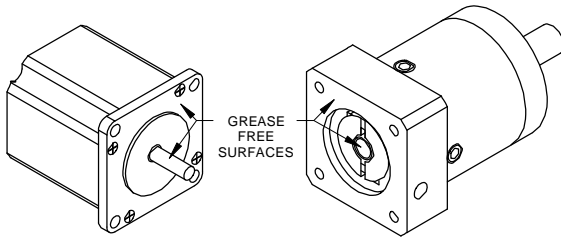


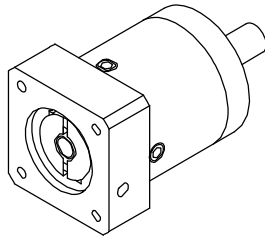
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

**STEP 1**



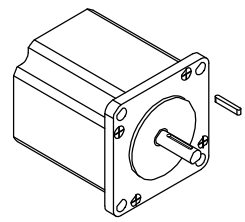
CLEAN MATING SURFACES FREE OF GREASE

**STEP 2**



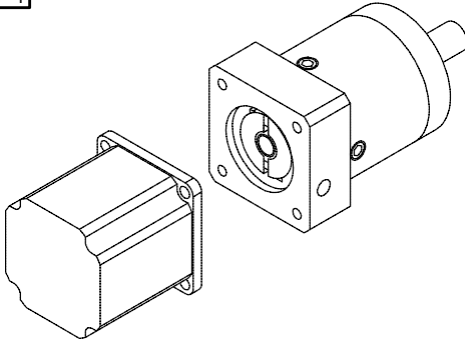
LINE UP THE TWO SCREWS ON GEARBOX COUPLER WITH HOLES

**STEP 3**



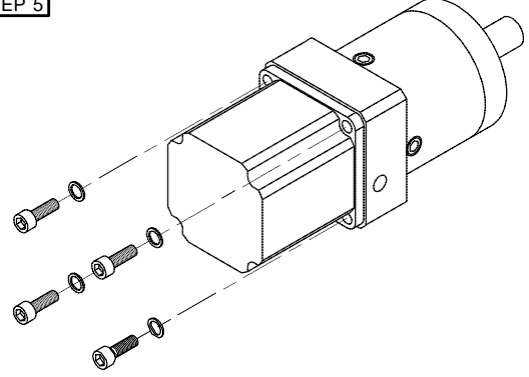
IF THE MOTOR HAS A KEYWAY, REMOVE IT

**STEP 4**



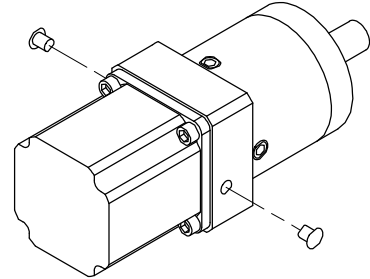
FIT THE MOTOR IN THE GEARBOX

**STEP 5**




MOUNT MOTOR TO GEARBOX WITH SCREWS AND LOCK WASHERS PROVIDED

**STEP 6**



TIGHTEN COUPLER SCREWS AND PLACE PROVIDED CAPS OVER HOLES

 <b>ANAHEIM AUTOMATION</b> 4985 E LONDON DRIVE ANAHEIM, CA. 92807		TITLE: GBPH GEARBOX TO MOTOR MOUNTING INSTRUCTIONS DATE: 6-16-08 DRAWING NO: AA5203 SCALE: 1/1	
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REFERENCE DRAWINGS TOLERANCES UNLESS OTHERWISE SPECIFIED: ALL DIM. ±0.005 HOLE DIA. ±0.010 ANGLES ±1.5 DEGREE	MATERIAL:	FINISH:	DRAWN: T. RAINES APPROVED: