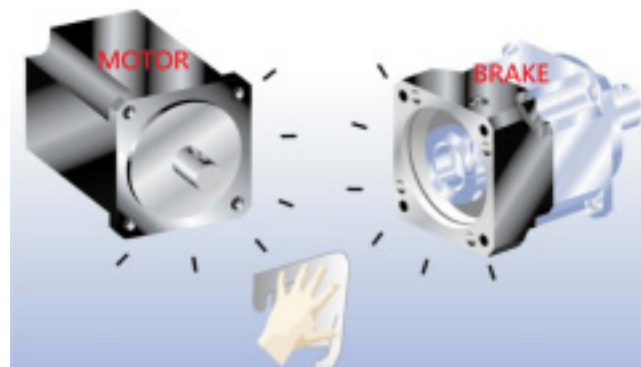


## Assembly Instructions

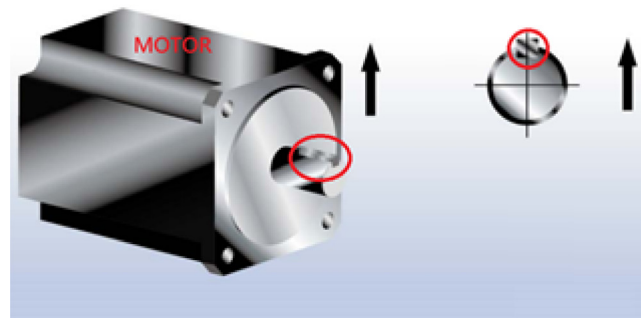
### Step 1:

- Double check dimension size, and clean assembled flange surface of servomotor and brake.



### Step 2:

- Remove Key from motor shaft (as below red circle).

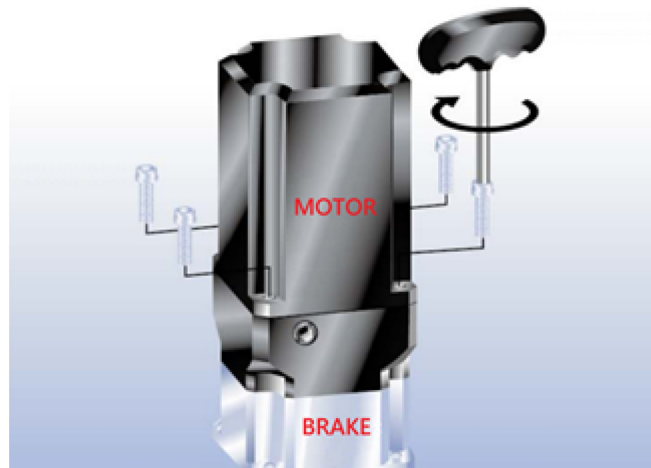


## Step 3.1:

- Put Brake at the bottom and motor at the top. Place them vertically.

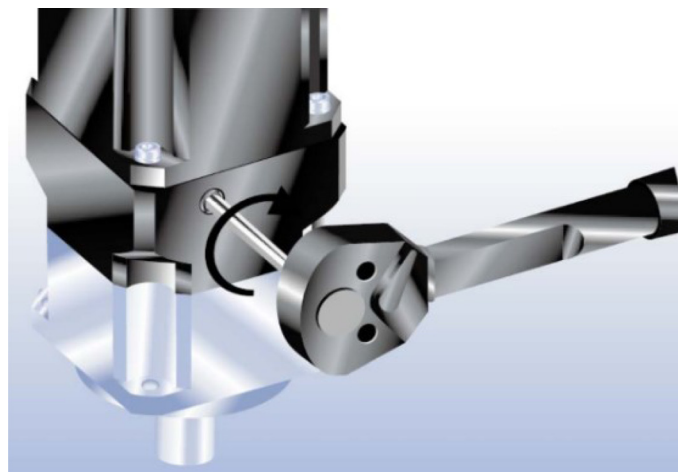
## Step 3.2:

- Use wrench to tighten mounting bolts (including washer) in sequence 1~4 by 5% tighten torque to assembly brake and servomotor.



## Step 4:

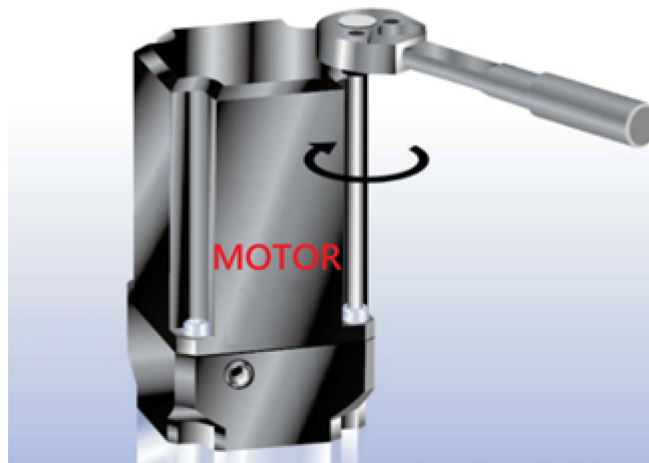
- Use wrench to tighten the set collar bolt by 5% tighten torque.



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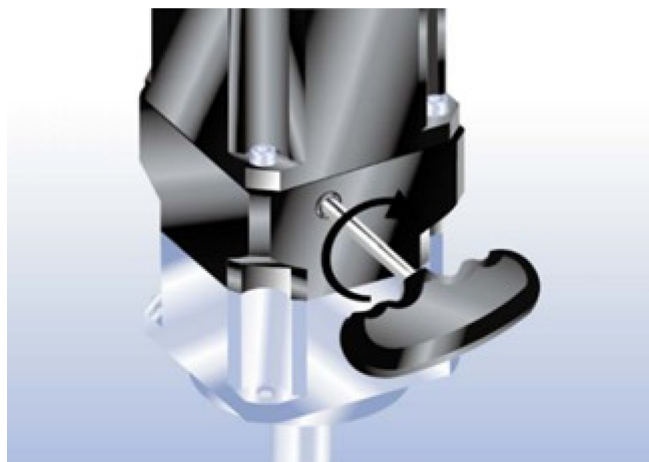
## Step 5:

- Use wrench to tighten mounting bolts (including washer) in sequence 1~4 by full tighten torque to assembly brake and servomotor.



## Step 6:

- Use wrench to tighten back screw plug by full tighten torque.



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